

## Product Specification:

### Wim Mix Pre-Mixed Concrete – 32 MPa, 20mm Maximum Agg. Size

**PRODUCT CODE:** 110-104-m    **NOMINAL STRENGTH:** 32 MPa    **GRADE DESIGNATION:** N32

**CUSTOMER:** Standard Product

**REFERENCE:** AS1379 – *Specification and Supply of Concrete*

Compliance Requirements for Product Constituents	
Constituent	Compliant With
20mm SS Agg	AS 2758.1
10mm SS Agg	AS 2758.1
Coarse Sand	AS 2758.1
Fine Sand	AS 2758.1
GP Cement	AS 3972
Mixing Water	AS 1379
Chemical Admixtures	AS 1487

Tests Carried Out For Production Control (Associated Grade)					
Test	Sample Method	Test Method	Frequency	Requirements	Reference
Slump	AS1012.1	AS1012.3	1 per 100m <sup>3</sup>	As per AS1379: Table 6	AS1379.5.2
28-day Strength	AS1012.1	AS1012.9	1 per 100m <sup>3</sup> (2 cylinders)	Mean ( $f_{cm}$ ) $\geq f_c + k_{cs}$ 95% of results $\geq 32$ MPa	AS1379.6.3
7-day Strength	AS1012.1	AS1012.9	1 per 100m <sup>3</sup>	Mean for production interval $\geq 16$ MPa	AS1379.5.7
Air Content	AS1012.1	AS1012.4.2	On every second strength sample as required by customer	$\pm 1.5\%$ of customer's specified air content	AS1379.5.4

Date issued: 7 Aug 2009  
Issue number: 2  
Authorised by: Tom Kerr  
Date printed: 7 Aug 2009

Previous issue date: 12 Dec 2006

Page 1 of 1

Date of first issue: 12 Dec 2006  
Max review interval: 5 years  
Manual index location: 19.i  
Form: 2000.11.N32-20